



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4464-041
Job Sheet 184180



Part No: D4464-041

Job Qty: 1 ea

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/23/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	1 pcs		11/23/18	0.00	10.34	Large Fab 2		CPC
110	QC	1 pcs		11/23/18	0.00	0.00	QC9		DAS 36 9-89
112	Small Fab	1 pcs		11/23/18	0.17	1.53	Small Fab-6		DAS 36 9-89
114	QC	1 pcs		11/23/18	0.00	0.00	QC5		DAS 36 9-89
120	Large Fab	1 pcs		11/23/18	0.00	10.34	Large Fab 2		CPC
123	Small Fab	1 pcs		11/23/18	0.00	1.53	Small Fab-6		DAS 36 9-89
140	Large Fab	1 pcs		11/23/18	0.00	10.34	Large Fab 2		CPC
141	QC	1 pcs		11/23/18	0.00	0.00	QC9		DAS 36 9-89
142	QC	1 pcs		11/23/18	0.00	0.00	QC5		DAS 36 9-89
143	Outsource	1 pcs		11/23/18			SKY002-VC		DAS 36 9-89
145	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging2		DAS 36 9-89
147	QC	1 pcs		11/23/18	0.00	0.00	QC6		DAS 36 9-89
150	HandFinish	1 pcs		11/23/18	0.00	1.32	HandFinish1		DAS 36 9-89
160	QC	1 pcs		11/23/18	0.00	0.00	QC7-3		DAS 36 9-89
164	Small Fab	1 pcs		11/23/18	0.00	1.53	Small Fab-6		DAS 36 9-89
169	QC	1 pcs		11/23/18	0.00	0.00	QC5		DAS 36 9-89
170	SprayPaint	1 pcs		11/23/18	0.00	1.73	Spray Paint		DAS 36 9-89
180	QC	1 pcs		11/23/18	0.00	0.00	QC14		DAS 36 9-89
190	Small Fab	1 pcs		11/23/18	0.00	1.53	Small Fab-6		DAS 36 9-89
200	QC	1 pcs		11/23/18	0.00	0.00	QC5		DAS 36 9-89
210	Packaging	1 pcs		11/23/18	0.00	0.00	Packaging3-2		DAS 36 9-89
220	QC21-SA	1 Ea		11/23/18	0.00	0.00	QC21		DAS 36 9-89

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.

Descriptions: 112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: 138976

120 - 1- Use fixture to weld D4125 bolws to D4463-13 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: 138976 Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: 138976 Instal D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐						
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐						
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unq ☐						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐						
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐						
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐						
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Ur ☐						
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐						
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

DART AEROSPACE
 Container No: S136455
 Part: D4464-041
 Job No: 184180
 Serial No/Batch: S136455
 Revision: 1
 Inspector:
 Exp Date:
 Various STC's
 Date: 03/29/19
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: 138976
140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.
143 - ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM
 1417 LEVEL 2
150 - 1- Alodine on tank. No alodine inside
164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: _____ 2- Assemble as per
 dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: _____
170 - ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER
 BATCH: 5171937 PAINT FLAT GREY AS PER DWG AND QSI PAINT BATCH: 5138949
190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface
 with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 Ea (1 ea)	90-Start up Operation	5119421
D4000-5	Fuel Tank Vent Fitting	1 Ea (1 ea)	90-Start up Operation	F158936
D4023-3	Cap And Flange	1 Ea (1 ea)	90-Start up Operation	5093113
D4125-1	Fwd Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	5120684
D4125-3	Aft Sediment Bowl	1 Ea (1 ea)	90-Start up Operation	5121123
D4462-1	Baffle	1 Ea (1 ea)	90-Start up Operation	5102365
D4462-3	Baffle	1 Ea (1 ea)	90-Start up Operation	5121181
D4463-041	Tank Top Assembly	1 Ea (1 ea)	90-Start up Operation	5122075
D4463-11	Tank Front	1 Ea (1 ea)	90-Start up Operation	5117138
D4463-13	Tank Bottom	1 Ea (1 ea)	90-Start up Operation	5121092
D4463-3	Tank Aft End	1 Ea (1 ea)	90-Start up Operation	5122073
D4463-5	Tank Upper Cut Out	1 Ea (1 ea)	90-Start up Operation	5136606
D4463-7	Tank Fwd End	1 Ea (1 ea)	90-Start up Operation	5121197
D4463-9	Tank Back	1 Ea (1 ea)	90-Start up Operation	5122050
AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab	5149158
AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab	5089286
AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab	5094545
D3997-11	Placard	1 Ea (1 ea)	190-Small Fab	5089534
D3997-17	Placard	1 Ea (1 ea)	190-Small Fab	5160583
D3997-29	Placard	1 Ea (1 ea)	190-Small Fab	5089538
D3997-43	Placard	1 Ea (1 ea)	190-Small Fab	5089539
D3997-5	Placard	2 Ea (2 ea)	190-Small Fab	5089533
D4000-045	Fuel Pickup Fitting Assembly	1 Ea (1 ea)	190-Small Fab	5117178
D4000-1	Fuel Supply Fitting	1 Ea (1 ea)	190-Small Fab	5122503
D4000-9	Grommet	3 Ea (3 ea)	190-Small Fab	5059177
D4008-041	Fuel Filler Splash Guard Assembly	1 Ea (1 ea)	190-Small Fab	5128973
D4008-11	Hinge Half	1 Ea (1 ea)	190-Small Fab	5117018
D4057-1	Retaining Ring	3 Ea (3 ea)	190-Small Fab	F156400
D4062-041	Tank Support Assembly	1 Ea (1 ea)	190-Small Fab	5128011
D4404-5	Cushion, Fwd	2 Ea (2 ea)	190-Small Fab	5118496
D4577-041	Fwd Access Panel Assembly	1 Ea (1 ea)	190-Small Fab	5092464 5092 559
D4577-1	Rear Access Panel	1 Ea (1 ea)	190-Small Fab	5092464
D4577-3	Middle Access Panel	1 Ea (1 ea)	190-Small Fab	5119982
D4968-1	Side Cushion	1 Ea (1 ea)	190-Small Fab	5134936
D4975-1	Bracket	1 Ea (1 ea)	190-Small Fab	5116825
MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab	FM 8125445 4
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab	5106821 1-2
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab	FM 133077-50
MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab	5157462
NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab	5135473
NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab	5152662
D5473-063	Fuel Sender Assembly	1 Ea (1 ea)	190-Small Fab	51740701

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3999-7	1	2	0
	D4000-5	1	6	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

190-Small Fab

D4462-1	1	6	0
D4462-3	1	3	0
D4463-041	1	1	0
D4463-11	1	0	0
D4463-13	1	3	0
D4463-3	1	3	0
D4463-5	1	4	0
D4463-7	1	3	0
D4463-9	1	3	0
AN3-5A	24	288	0
AN3-7A	4	369	0
AN3H5A	5	26	0
D3997-11	1	7	0
D3997-17	1	6	0
D3997-29	1	7	0
D3997-43	1	8	0
D3997-5	2	8	0
D4000-045	1	4	0
D4000-1	1	4	0
D4000-9	3	14	0
D4008-041	1	3	0
D4008-11	1	5	0
D4057-1	3	31	0
D4062-041	1	3	0
D4404-5	2	9	0
D4577-041	1	6	0
D4577-1	1	5	0
D4577-3	1	4	0
D4968-1	1	3	0
D4975-1	1	4	0
D5473-063	1	1	0
MS20426AD4-4	4	3,313	0
MS20470AD4-4	165	5,637	0
MS20470AD4-6	8	998	0
MS21042L3	4	2,921	0
NAS1149D0332J	13	2,319	0
NAS1149D0363J	24	1,899	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 11:48 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136455



Part: D4464-041

Job No: 184180

Serial No/Batch: S136455

Revision: I

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043007



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043007

PO Date: 3/28/19

Due Date: 3/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 28 2019

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184180	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
2	190172	D212-664-201	Aft Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 ***WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE.*** Issue P/O: LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
	190173			Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
Sub Total:							2	0	2		\$396.67



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043007



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	191403	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA-316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
	191405			Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
	191406			Firmed	-	3/29/19	1 pcs	0 pcs	1 pcs	\$198.3333/pcs	\$198.33
Sub Total:							3	0	3		\$595.00

Grand Total: \$1,190.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/28/19 3:19 PM dart.lavoie.chantal

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO39775	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO043007 ✓
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	

Task: UNSCHEDULED	Sequence: 1
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Work Required:

CARRY OUT NDT ON:

- ✓ 1 FUEL TANK ASSY , P/N# D4464-041 , J/S# 184180 ✓
- ✓ 2 AFT CROSSTUBES , P/N# D212-664-201 , J/S# 190172 , 190173 ✓
- ✓ 3 FWD CROSSTUBES , P/N# D212-664-101 , J/S# 191403 , 191405 , 191406 ✓

DAS
68
9-89

Action Taken:						Date:	Initial/Stamp:
LPI C/O IAW ASTM E-1417M-16						MAR 28 2019	
NO CRACK OR LEAK FOUND							
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142							
<i>Description</i>	<i>Location</i>	<i>P/N</i>	<i>Qty</i>	<i>Batch</i>	<i>S/N Off</i>	<i>S/N On</i>	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: RAFIK MELIKIAN		MAR 28 2019